

Escor™ 5000 ExCo

Ethylene Acrylic Acid Copolymer Resin

Product Description

Escor 5000 is primarily intended for extrusion coating, coextrusion coating, extrusion lamination. Very good adhesion to polar substrates, aluminum foil, metallized films, papers, iron, steel and glass.
Offers excellent balance of adhesion onto the substrates and interlayer adhesion with coextruded LDPE and EVA's.
Very good adhesive polymer in film.

General

Availability ¹	• Africa & Middle East	• Asia Pacific	• Europe
Additive	• Antiblock: No	• Slip: No	• Thermal Stabilizer: No
Applications	• Cable Shielding • Coextrusion Coating • Cosmetic Packaging	• Extrusion Coating • Extrusion Lamination • Food packaging	• Hygiene Packaging • Lami Tubes • Liquid Packaging
Revision Date	• March 2010		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.930 g/cm ³	0.930 g/cm ³	ExxonMobil Method
Melt Index (190°C/2.16 kg)	8.2 g/10 min	8.2 g/10 min	ASTM D1238
Acrylic Acid Content	6.0 wt%	6.0 wt%	ExxonMobil Method
Peak Melting Temperature	214 °F	101 °C	ExxonMobil Method

Coating Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Draw Down			ExxonMobil Method
Constant output at 35 rpm, 536°F (280°C)	170 m/min	170 m/min	
Neck-in			ExxonMobil Method
164 ft/min (50 m/min), Constant output at 35 rpm, 536°F (280°C)	2.0 in	5.1 cm	
328 ft/min (100 m/min), Constant output at 35 rpm, 536°F (280°C)	1.6 in	4.1 cm	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Typical properties: these are not to be construed as specifications.

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ExxonMobil Chemical Escor™ 5000 ExCo Ethylene Acrylic Acid Copolymer Resin

Processing Statement

Typical values obtained on a pilot coextrusion coating line at ExxonMobil Europe Technical Center, at an air gap of 170 mm (6.69 in).

Excellent results are obtained in extrusion coating at 260 °C to 280 °C (500 - 536 °F) temperature range. Processing temperatures above 300°C (572 °F) may cause resin degradation.

To minimize corrosion risk, all exposed metal surfaces in the extruder and die should be made from corrosion resistant metals or nickel/chrome plated.

ESCOR should be fed into the extruder after LDPE of a similar or higher melt index. Machines should always be completely purged with LDPE or a suitable cleaning compound before shutdown.

Notes

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance:

Worldwide and the Americas
ExxonMobil Chemical Company
13501 Katy Freeway
Houston, TX 77079-1398
USA
1-281-870-6050

Asia Pacific
ExxonMobil Chemical Asia Pacific
1 HarbourFront Place
#06-00 HarbourFront Tower One
Singapore 098633
+86-21-24173999

Europe, Middle East and Africa
ExxonMobil Chemical Europe
Hermeslaan 2
1831 Machelen, Belgium
420-239-016-274

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